

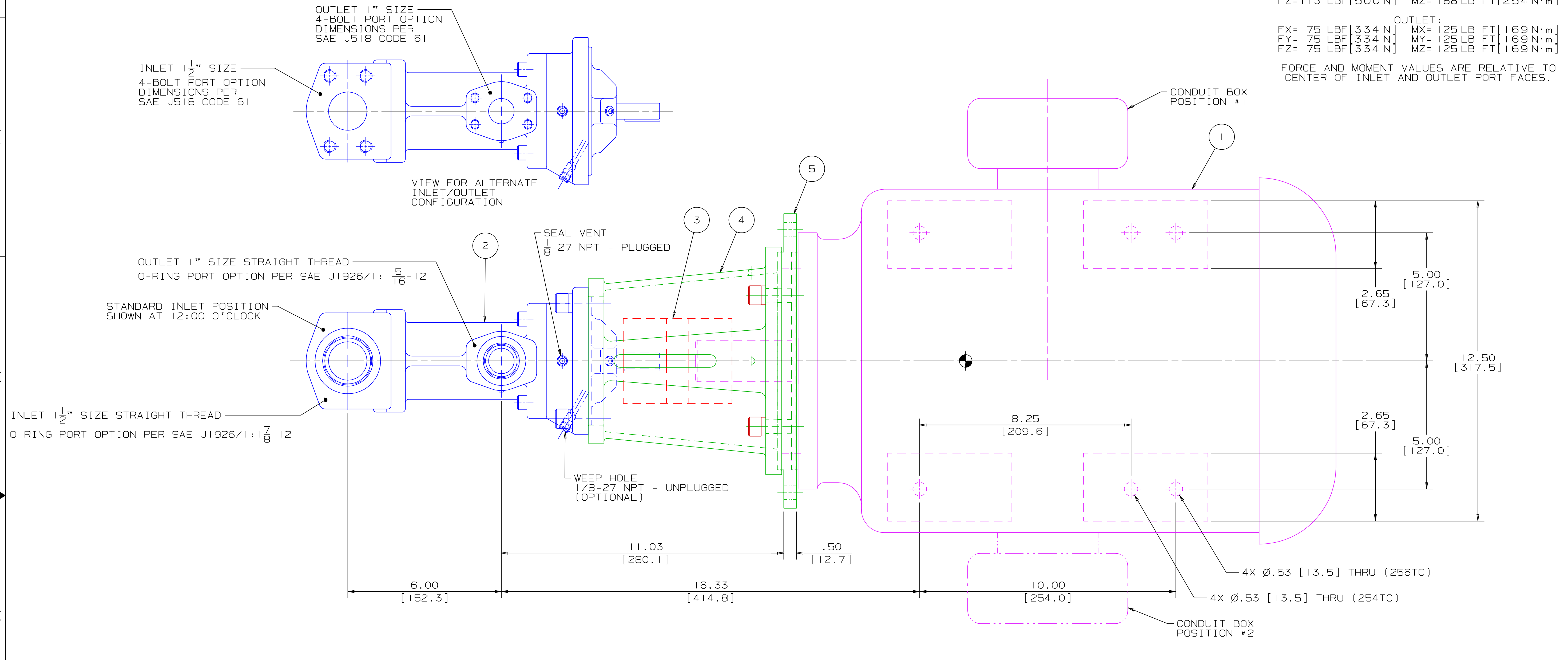
INLET:
 FX=113 LBF [500N] MY=188 LB FT [254 N·m]
 FY=113 LBF [500N] MZ=188 LB FT [254 N·m]
 FZ=113 LBF [500N]

OUTLET:
 MX=125 LB FT [169 N·m]
 MY=125 LB FT [169 N·m]
 MZ=125 LB FT [169 N·m]

FORCE AND MOMENT VALUES ARE RELATIVE TO CENTER OF INLET AND OUTLET PORT FACES.

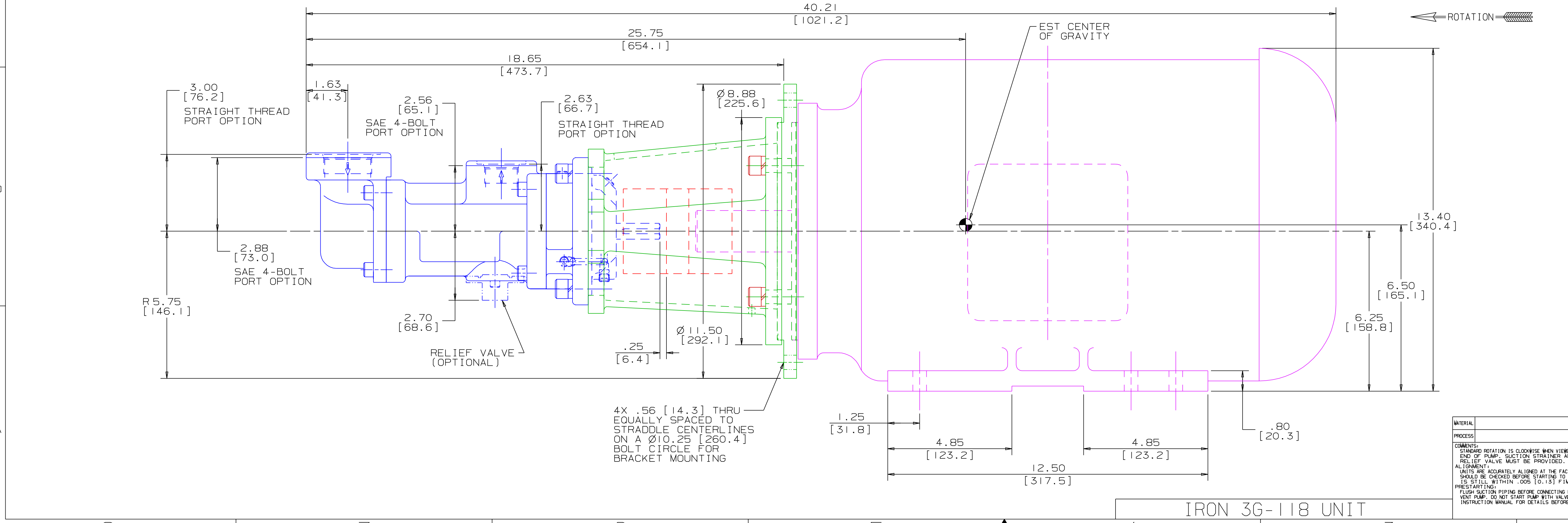
REVISION HISTORY					
CHG NO	ZONE	REV	DESCRIPTION	DATE	BY / APPROVED

ITEM	DESCRIPTION	APPROXIMATE WEIGHT		MATERIAL
		LBS	KG	
1	MOTOR (254TC & 256TC)	298.0	135.1	
2	PUMP	34.0	15.4	
3	COUPLING, LOVEJOY L-110	6.0	2.7	
4	BRACKET	5.0	2.3	ALUMINUM
5	BRACKET ADAPTER	1.0	0.5	ALUMINUM
TOTAL		344.0	156.0	



DRIVER DIMENSIONS MAY VARY WITH TYPE AND MAKE OF DRIVER. THE MOTOR MOUNTING FLANGE DIAMETER VARIES SIGNIFICANTLY FOR SOME MANUFACTURERS WHICH CAN PREVENT THE USE OF THE VERTICAL MOUNTING HOLES IN THE ADAPTER PLATE. CHECK THE MOTOR MANUFACTURER DIMENSIONS TO MAKE SURE THE MOTOR FLANGE DIAMETER (BD) DOES NOT EXCEED 9 1/2" IF USING BRACKET MOUNTING.

DRAWING CERTIFICATION	
12 O'CLOCK	SHAFT
9 O'CLOCK	SEAL VENT
6 O'CLOCK	
3 O'CLOCK	
SEE NOTES 4 & 5	
CUSTOMER NAME -----	
CUSTOMER PO NUMBER -----	
CUSTOMER PART NUMBER -----	
UNIT BOM NUMBER -----	
PUMP	PUMP TYPE -----
	SHAFT ROTATION -----
	INLET PORT OPTION -----
	OUTLET PORT OPTION -----
	INLET PORT ORIENTATION -----
MOTOR	OUTLET PORT ORIENTATION -----
	INLET ADAPTER OPTION -----
	OUTLET ADAPTER OPTION -----
	RELIEF VALVE SET PRESSURE, IF APPLICABLE -----
	MOTOR MANUFACTURER -----
	TYPE -----
	FRAME -----
POWER -----	
ROTATING SPEED -----	
PHASE(S) -----	
FREQUENCY -----	
VOLTAGE -----	
CONDUIT BOX POSITION -----	
MOTOR INSTALLED BY -----	
CERTIFIED BY -----	
IMO ORDER NUMBER -----	
CERTIFICATION DATE -----	
CERTIFICATION REV. NO. -----	
NOTES:	



- NOTES:
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. DIMENSIONS IN [] ARE MILLIMETERS.
 - THIS IS A STANDARD PRE-ENGINEERED UNIT OUTLINE. ANY CHANGES OUTSIDE OF THE CERTIFICATION BLOCK WILL REQUIRE A NEW DRAWING ASSIGNMENT.
 - APPROXIMATE WEIGHT AND ESTIMATED C/G DO NOT INCLUDE OPTIONAL ADAPTERS OR OPTIONAL RELIEF VALVE.
 - TO MAXIMIZE SEAL LIFE, SEAL VENT MUST BE ORIENTED UPWARD (12 O'CLOCK) WHEN PUMP IS INSTALLED HORIZONTALLY. VENT ORIENTATION IS NOT CRITICAL WHEN PUMP IS INSTALLED WITH SHAFT VERTICALLY UPWARD.
 - ALTERNATE PORT ORIENTATIONS ARE PROVIDED IF SPECIFIED ON ORDER. AVAILABLE ORIENTATIONS ARE 3,6,9, AND 12 O'CLOCK.

WEB ADDRESS: WWW.IMO-PUMP.COM		EMAIL: IMO.PUMP@COLFAXCORP.COM	
DRAWN	DMM 9-13-01	<p>Imo Pump 1710 Airport Road PO Box 5020 Monroe, NC USA 28111.5020</p>	<p>TITLE OUTLINE UNIT STANDARD (IRON) AA3G / 118</p> <p>SIZE 59180 SDD20252</p> <p>SCALE 1/2</p> <p>WEIGHT SEE ABOVE</p> <p>SHEET 1 OF 1</p>
CHECKED	DMM 10-2-01		
APPROD	DMM 10-3-01		
PROCESS		<p>COMMENTS: STANDARD ROTATION IS CLOCKWISE WHEN VIEWED FROM COUPLING END OF PUMP. SUCTION STRAINER AND DISCHARGE RELIEF VALVE MUST BE PROVIDED. UNITS ARE ACCURATELY ALIGNED AT THE FACTORY. ALIGNMENT SHOULD BE CHECKED BEFORE STARTING TO ENSURE THAT IT IS STILL WITHIN .005 [0.13] FT/M. FLUSH SUCTION PIPING BEFORE CONNECTING PUMP. PRIME AND VENT PUMP. DO NOT START PUMP WITH VALVES CLOSED. READ INSTRUCTION MANUAL FOR DETAILS BEFORE STARTING.</p>	<p>NO. MILL INJECTION</p> <p>FIRST ORDER</p> <p>EB122A</p> <p>USED ON</p>

IRON 3G-118 UNIT