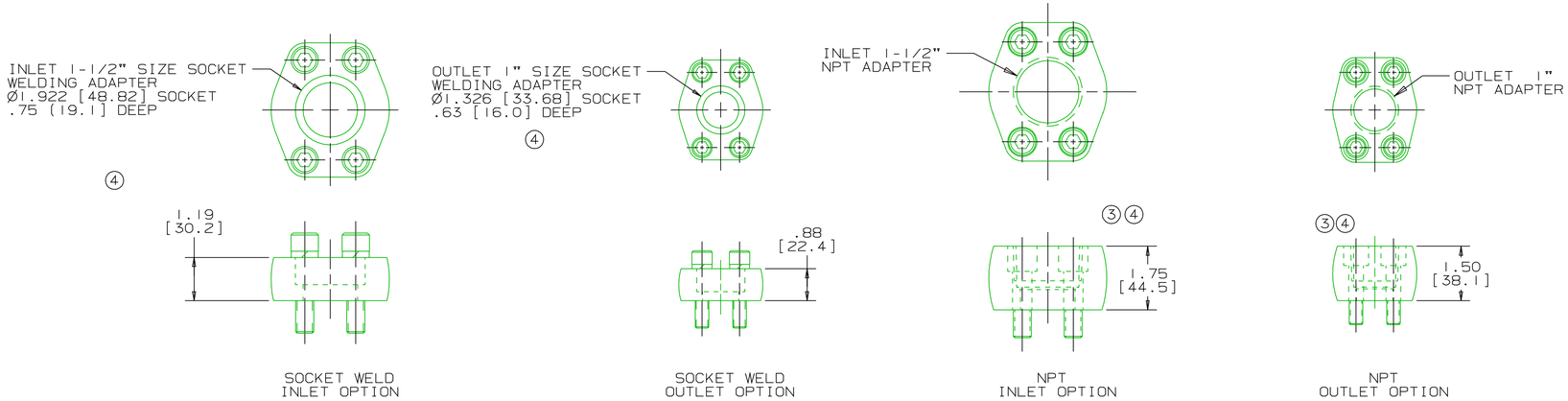
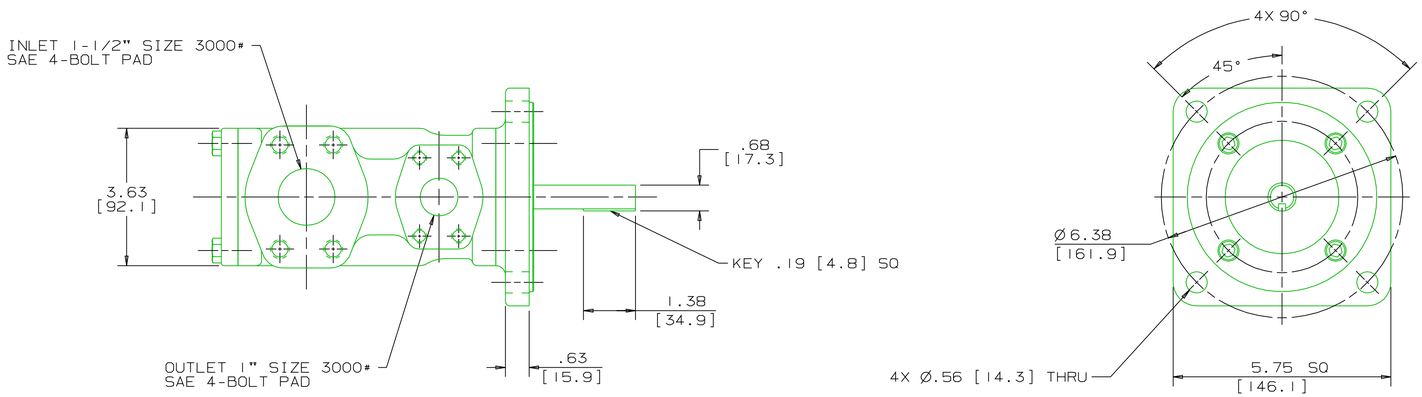
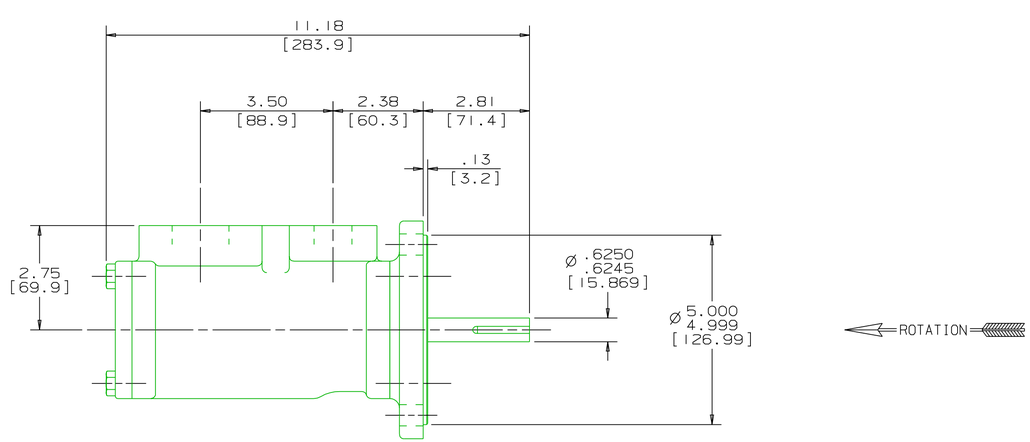
REVISION HISTORY						
CHG NO	ZONE	REV	DESCRIPTION	DATE	BY	APPROVED
01-0287	ALL	4	ALL ADAPTERS UPDATED TO REFLECT 9/99 ANCHOR CATALOG	6-11-01	DMM	DMM





DRAWING CERTIFICATION
CUSTOMER NAME --------
CUSTOMER PO NUMBER --- CUSTOMER PART NUMBER -
BOM NUMBER ---------- PUMP TYPE ---------- SHAFT ROTATION ------- INLET PORT OPTION ---- OUTLET PORT OPTION ---
OTHER INFORMATION
CERTIFIED BY --------- CERTIFIED DATE ------- IMO ORDER NUMBER ----- DATA REVISION NUMBER -



NOTES:
1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. DIMENSIONS IN [ ] ARE MILLIMETERS.

WEB ADDRESS: WWW.IMO-PUMP.COM EMAIL: IMO.PUMP@COLFAXCORP.COM

	BY	DATE
DRAWN	JTT	9-9-98
CHECKED	MJC	9-9-98
APPD	MJC	9-9-98
METHODS		

MATERIAL
PROCESS

COMMENTS:
STANDARD ROTATION IS CLOCKWISE WHEN VIEWED FROM COUPLING END OF PUMP. SUCTION STRAINER AND DISCHARGE RELIEF VALVE MUST BE PROVIDED.
ALIGNMENT:
UNITS ARE ACCURATELY ALIGNED AT THE FACTORY. ALIGNMENT SHOULD BE CHECKED BEFORE STARTING TO ENSURE THAT IT IS STILL WITHIN .005 [0.13] F.I.M.
PRESTARTING:
FLUSH SUCTION PIPING BEFORE CONNECTING PUMP. PRIME AND VENT PUMP. DO NOT START PUMP WITH VALVES CLOSED. READ INSTRUCTION MANUAL FOR DETAILS BEFORE STARTING.

Imo Pump
1710 Airport Road
PO Box 5020
Monroe, NC USA
28111.5020

TITLE
OUTLINE STANDARD _3EICS-118_

THIRD ANGLE PROJECTION | FIRST ORDER 5001811 | SIZE D | CAGE CODE 59180 | DWG NO SDD19529

USED ON 3251/3211 | SCALE 1/2 | WEIGHT 30 LBS [13.6 kg] | SHEET 1 OF 1