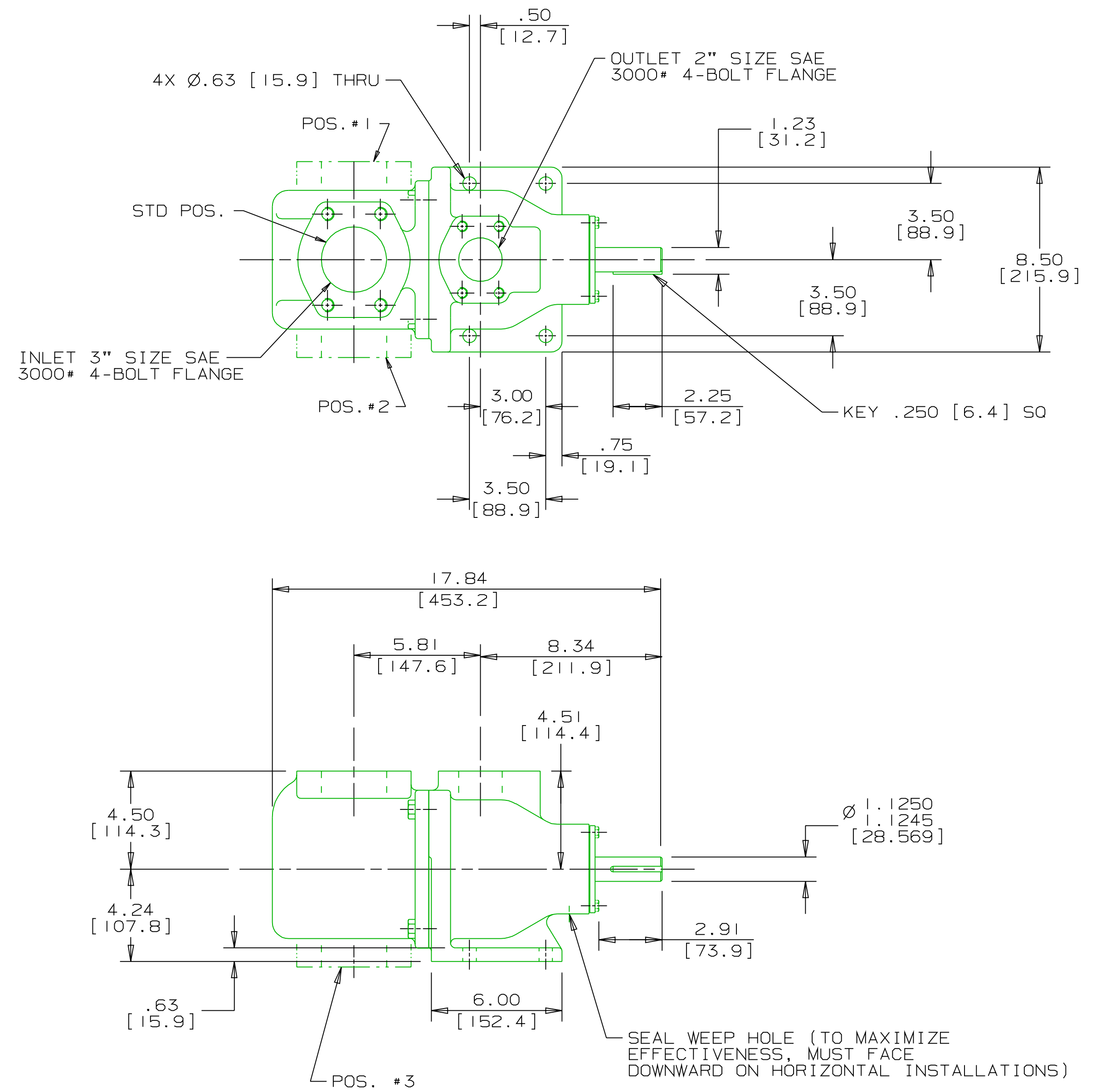
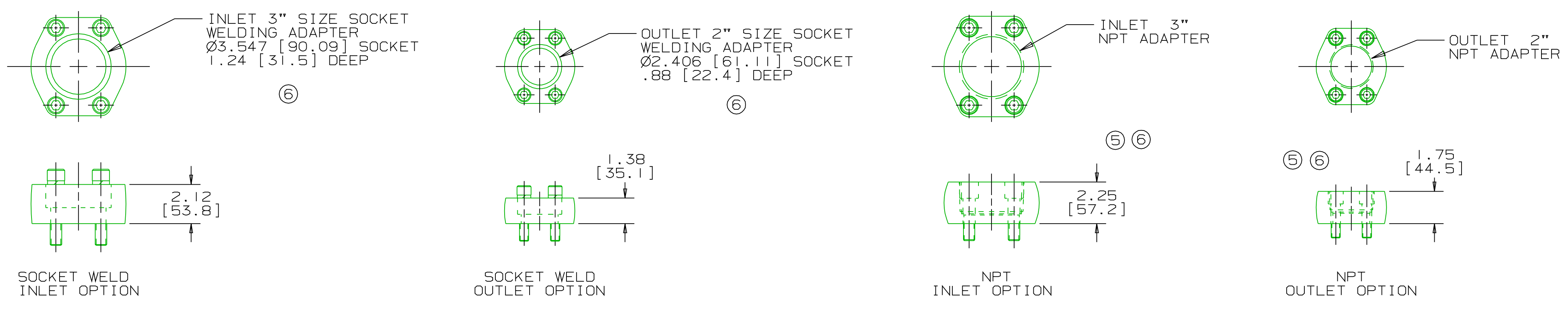


REVISION HISTORY					
CHG NO	ZONE	REV	DESCRIPTION	DATE	BY / APPROVED
00-00365	ALL	4	NPT ADAPTERS UPDATED	8-2-00	DAV / MLW
01-0270	D3-D5	5	ADDED LOCKWASHERS & CAP SCREW HEADS TO ADAPTERS	5-31-01	KV / KV
01-0287	ALL	6	ALL ADAPTERS UPDATED TO REFLECT 9/99 ANCHOR CATALOG	6-12-01	DMM / DMM



DRAWING CERTIFICATION	
CUSTOMER NAME	-----
CUSTOMER PO NUMBER	---
CUSTOMER PART NUMBER	-
BOM NUMBER	-----
PUMP TYPE	-----
SHAFT ROTATION	-----
INLET PORT POSITION	--
INLET PORT OPTION	----
OUTLET PORT OPTION	----
OTHER INFORMATION	
CERTIFIED BY	-----
CERTIFIED DATE	-----
IMO ORDER NUMBER	-----
DATA REVISION NUMBER	-

- NOTES:
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. DIMENSIONS IN [] ARE MILLIMETERS.
 - PORT POSITIONS ARE RELATIVE TO THE WEEP HOLE FACING DOWNWARD.

WEB ADDRESS: WWW.IMO-PUMP.COM EMAIL: IMO.PUMP@COLFAXCORP.COM

DRAWN DMS 1-2-96
CHECKED MJC 1-3-96
APPD MJC 1-3-96

Imo Pump
1710 Airport Road
PO Box 5020
Monroe, NC USA
28111.5020

TITLE
OUTLINE STANDARD _3E_FS-187_/200_

THIRD ANGLE PROJECTION FIRST ORDER
801676 59180 SDD18505

SCALE 1/4 WEIGHT 92 LBS [41.7 kg] SHEET 1 OF 1

MATERIAL	PROCESS	METHODS

COMMENTS:
STANDARD ROTATION IS CLOCKWISE WHEN VIEWED FROM COUPLING END OF PUMP. SUCTION STRAINER AND DISCHARGE RELIEF VALVE MUST BE PROVIDED.
ALIGNMENT:
UNITS ARE ACCURATELY ALIGNED AT THE FACTORY. ALIGNMENT SHOULD BE CHECKED BEFORE STARTING TO ENSURE THAT IT IS STILL WITHIN .005 [0.13] F.W.
PRESTARTING:
FLUSH SUCTION PIPING BEFORE CONNECTING PUMP. PRIME AND VENT PUMP. DO NOT START PUMP WITH VALVES CLOSED. READ INSTRUCTION MANUAL FOR DETAILS BEFORE STARTING.