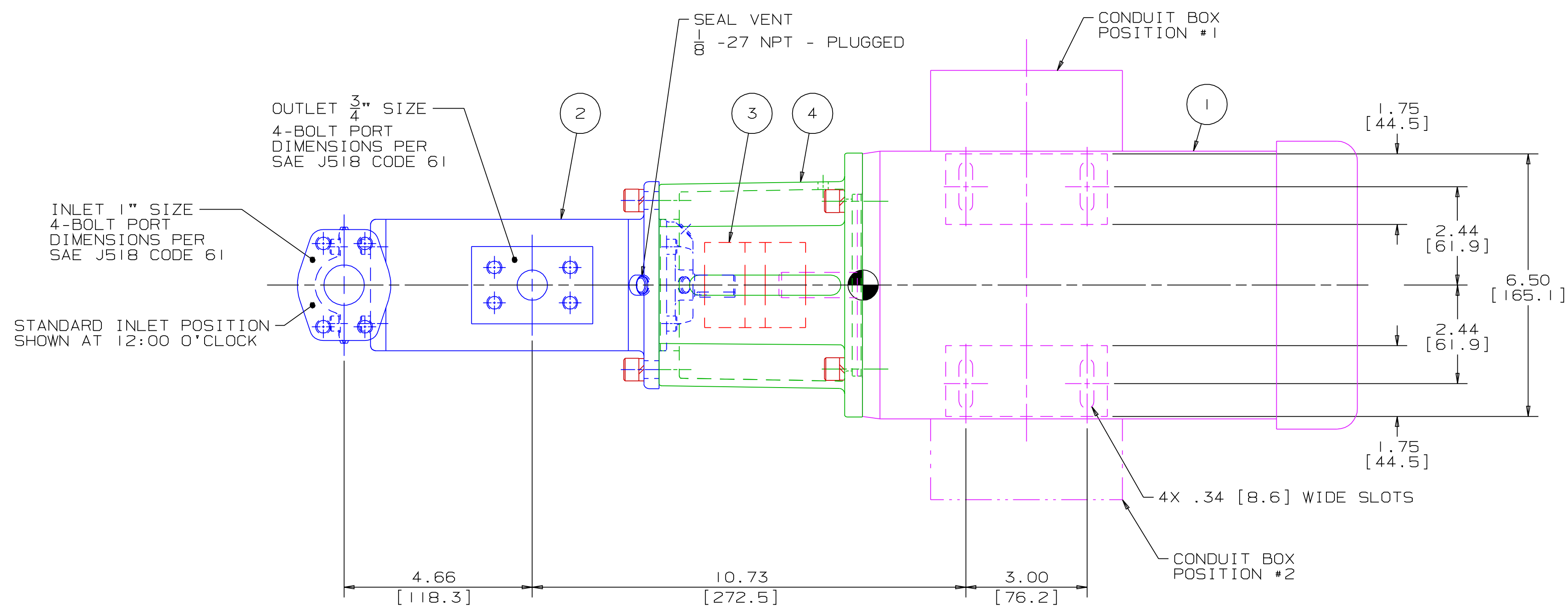


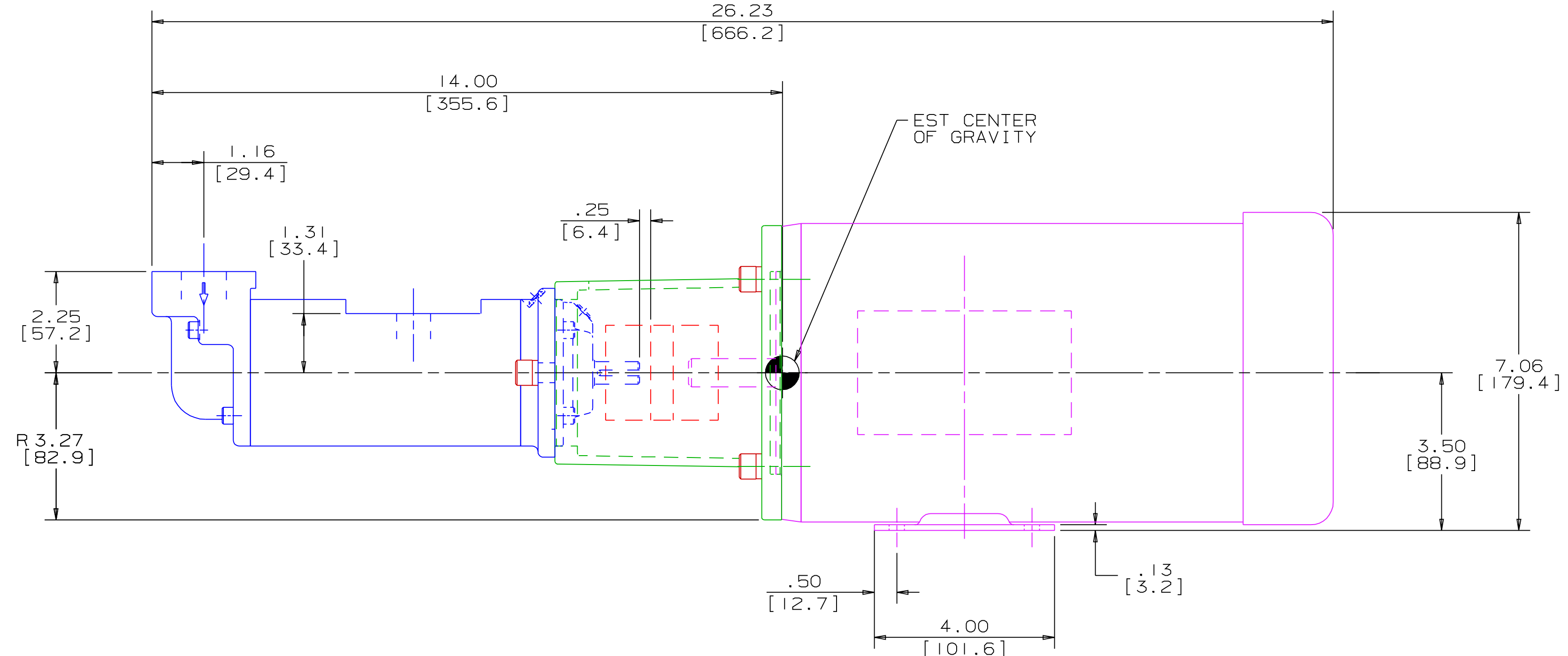
REVISION HISTORY					
CHG NO	ZONE	REV	DESCRIPTION	DATE	BY / APPROVED
01-0503	A2, D2	1	REMOVED NOTE 6 & REVISED DRAWING CERTIFICATION BLOCK	10-16-01	DMM / DMM

ITEM	DESCRIPTION	APPROXIMATE WEIGHT		MATERIAL
		LBS	KG	
1	MOTOR (56C)	25.0	11.3	
2	PUMP	18.0	8.2	
3	COUPLING, LOVEJOY L-095	1.8	0.8	
4	BRACKET	2.2	1.0	ALUMINUM
TOTAL		47.0	21.3	

• DRIVER DIMENSIONS MAY VARY WITH TYPE AND MAKE OF DRIVER



DRAWING CERTIFICATION	
<p>12 O'CLOCK 9 O'CLOCK 3 O'CLOCK 6 O'CLOCK ••SEE NOTES 4 & 5••</p>	
CUSTOMER NAME	-----
CUSTOMER PO NUMBER	-----
CUSTOMER PART NUMBER	-----
UNIT BOM NUMBER	-----
PUMP TYPE	-----
SHAFT ROTATION	-----
INLET PORT ORIENTATION	-----
OUTLET PORT ORIENTATION	-----
INLET ADAPTER OPTION	-----
OUTLET ADAPTER OPTION	-----
MOTOR MANUFACTURER	-----
TYPE	-----
FRAME	-----
POWER	-----
ROTATING SPEED	-----
PHASE(S)	-----
FREQUENCY	-----
VOLTAGE	-----
CONDUIT BOX POSITION	-----
MOTOR INSTALLED BY	-----
CERTIFIED BY	-----
IMO ORDER NUMBER	-----
CERTIFICATION DATE	-----
CERTIFICATION REV. NO.	-----
NOTES:	



- NOTES:
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. DIMENSIONS IN [] ARE MILLIMETERS.
 - THIS IS A STANDARD PRE-ENGINEERED UNIT OUTLINE. ANY CHANGES OUTSIDE OF THE CERTIFICATION BLOCK WILL REQUIRE A NEW DRAWING ASSIGNMENT.
 - APPROXIMATE WEIGHT AND ESTIMATED C/G DO NOT INCLUDE OPTIONAL ADAPTERS OR OPTIONAL RELIEF VALVE.
 - TO MAXIMIZE SEAL LIFE, SEAL VENT MUST BE ORIENTED UPWARD (12 O'CLOCK) WHEN PUMP IS INSTALLED HORIZONTALLY. VENT ORIENTATION IS NOT CRITICAL WHEN PUMP IS INSTALLED WITH SHAFT VERTICALLY UPWARD.
 - ALTERNATE PORT ORIENTATIONS ARE PROVIDED IF SPECIFIED ON ORDER. AVAILABLE ORIENTATIONS ARE 3,6,9, AND 12 O'CLOCK.

WEB ADDRESS: WWW. IMO-PUMP.COM EMAIL: IMO.PUMP@COLFAXCORP.COM

DRAWN	DMM 8-10-01
CHECKED	DMM 9-25-01
APPD	DMM 9-25-01
PROCESS	

Imo Pump
 1710 Airport Road
 PO Box 5020
 Monroe, NC USA
 28111.5020

TITLE: **OUTLINE UNIT STANDARD (STEEL)**
AA3G / S-095

SIZE: F CAGE CODE: 59180 DWG NO: SDD20087

SCALE: 1/2 WEIGHT: SEE ABOVE SHEET: 1 OF 1

STEEL 3G-095 UNIT